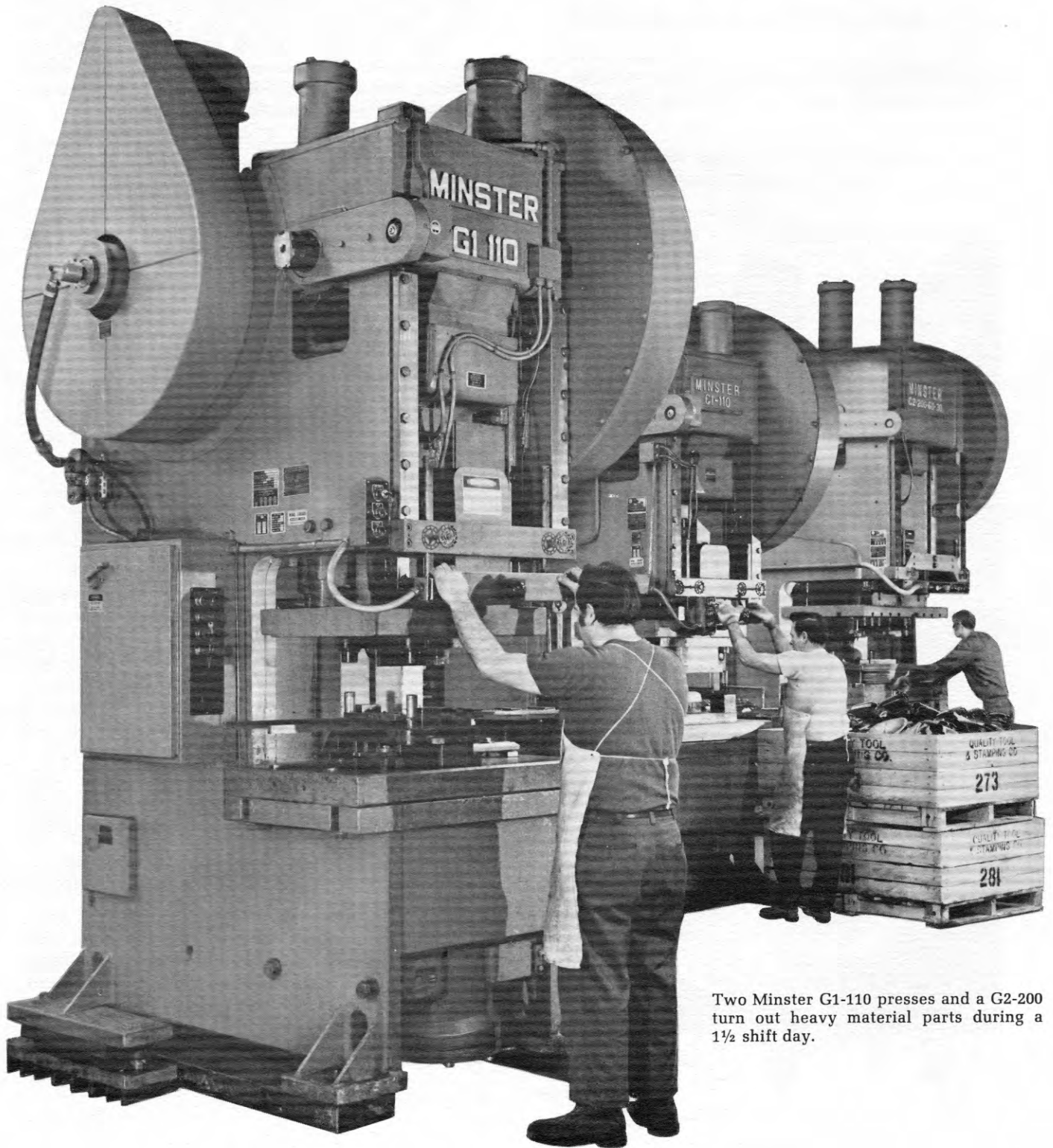


Quality Tool & Stamping Company gets full value from Minster Gap Presses



Two Minster G1-110 presses and a G2-200 turn out heavy material parts during a 1½ shift day.

Fifteen year old Quality Tool & Stamping Company, Muskegon Heights, Michigan, has developed a large amount of expertise in designing and building dies for heavy parts . . . automotive and truck parts ranging from 20 gauge all the way up to 1" thick. They also discovered that a Minster Steel Frame Gap press is built to run those dies and those thick material parts at full load, day in and day out.

Frank Kuznar who, with his two sons, Ed and Dan, operates this family-owned general stamping business bought his first Minster press seven years ago. It's a 110 ton capacity G1, a geared machine with the clutch mounted on the back-shaft. He says "We've never had a minute's

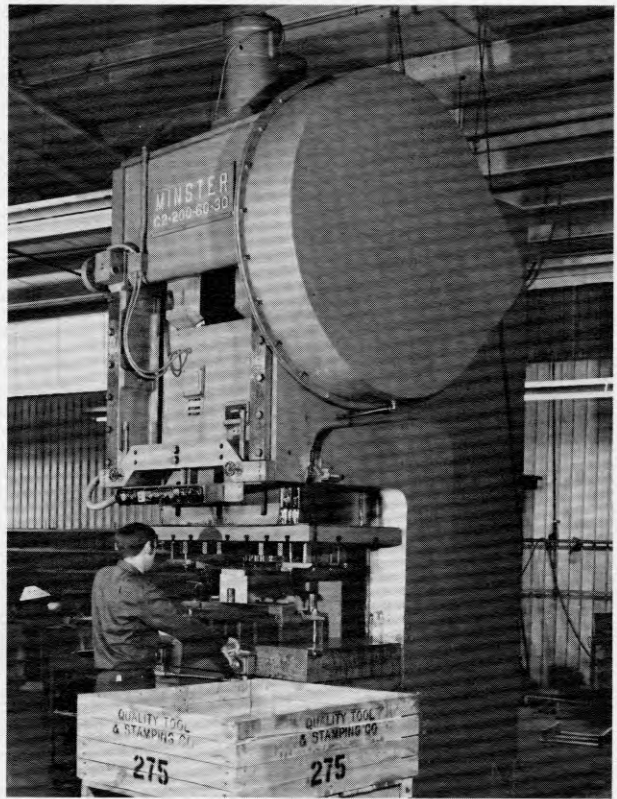
downtime on this press and we run it every day for about ten to twelve hours." He subsequently purchased another G1-110 and a G2-200. Asked why he buys Minster presses, he explained, "Once you get one, see how the press performs and see what you can do with it, you're just sold



Frank Kuznar

on them. They're trouble-free. It's nice to have a press that you don't have to worry about running constantly at full load."

Since going into business 15 years ago in a double garage, Quality Tool & Stamping has grown into a 22,000 sq. ft. plant. With a big 400 ton Minster E2 HeviStamper® on order and soon to be delivered, the company has added more production space to their building.



G2-200 Minster Gap press has heavy one piece fabricated steel from which is CO² shielded arc continuous cored wire welded and fully stress relieved. This kind of construction provides the rigidity that results in a minimum deflection under full load conditions.



ACTUAL SIZE