USING THE RIGHT PRESS DOUBLED PRODUCTION ... GREATLY IMPROVED PART PRECISION

ACTUAL SIZE

Installation at Wauconda Tool and Engineering Company, Inc., Algonquin, Illinois

This close tolerance transistor base, made of ⅛" thick copper, was formerly run on an O.B.I. press. On the advice of the Minster representative, this progressive die operation was switched to a new 100 ton Minster high speed Piece-Maker press. Precision and uniformity of all critical hole dimensions and critical part thicknesses were greatly improved. Part requirement for flatness and parallelism of top and bottom surfaces (within .003") could then be met. Production increased 100% and die life went up 80% over the previous method. • The ability to take off-center loads*, stability and precision slide to bed parallelism of the Minster Piece-Maker made it the best press for this job. The Minster field engineer knows how to select or "job-tailor" press equipment that is the most profitable. Ask him to analyze *your* stamping operations • *Progressive Die Presses—16-800 Tons.* **The Minster Machine Company, Minster, Ohio, U.S.A.**

* *See pages 8-9, Minster P2 Press Bulletin 18.*

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